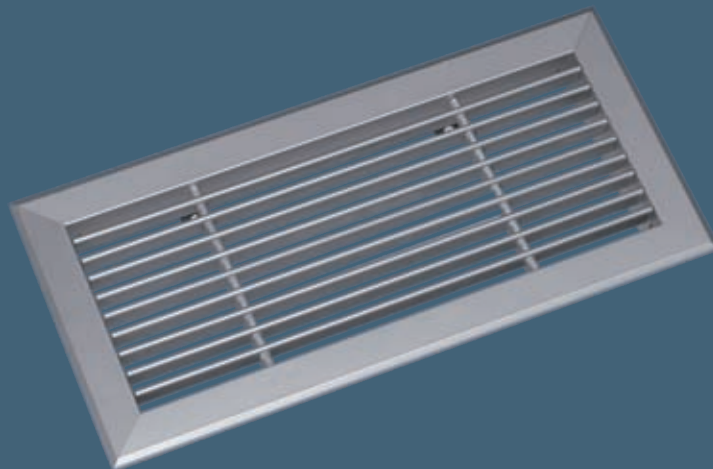


MANDÍK®

WALL GRILLES SMM



These technical specifications state a row of manufactured sizes and models of wall grilles (further only grills) SMM. It is valid for manufacture, designing, ordering, delivery, assembly and operation.

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II. GENERAL INFORMATION

1. Description

- 1.1. Grilles serve to cover the openings of ventilation ducts in air-conditioned, ventilated and heated rooms. Grilles supplied are made of aluminium sections.

They consist of a rectangular frame, parallel blades and strut pipes.

Fixing frames made of galvanized sheet with fixtures can also be included in the supply as required.

The tightness of grilles is ensured along the perimeter by means of sealing.

- 1.2. Grilles are designed for macroclimatic areas with mild climate according to EN 60 721-3-3 zm.A2.

Temperature in the place of installation is permitted to range from - 20°C to + 70°C.

Grilles are suitable for systems without abrasive, chemical and adhesive particles.

- 1.3. If is not noticed other way, all dimensions and weight are in millimeters and kilograms.

2. Design

- 2.1. Grilles are supplied in a single row version with blades pitched at 12.5 mm or 20 mm. Fixing frames are supplied in a UR version without fixtures, UR1 with screwed fixtures or UR2 with fixtures intended for immuring. It's possible to order adapted fixing frame for installation in the gypsum constructions. (It's to be mentioned in a order).

- 2.2. There are two possibilities to fix grilles with the frame. Grilles with concealed fastening (without holes in a rectangular frame) are fixed by spring clips. Grilles with screwed fastening (with holes in a rectangular frame) are fixed by screws.

- 2.3. Grilles with concealed fastening are installed by using of fixing frames (UR, UR1, UR2 or adapted fixing frame for installation in the gypsum constructions). It's possible to use an atyFigal frame furnished with an edge for gripping the spring clips (see detail of leaf of fixation frame). Grilles with screwed fastening are installed by using of fixing frames (UR, UR1, UR2 or adapted fixing frame for installation in the gypsum constructions). It's possible direct mounting to the wall without fixing frame.

Fig. 1 Grille with concealed fastening



Fig. 2 Grille with screwed fastening and fixing frame UR2 with fixtures intended for immuring

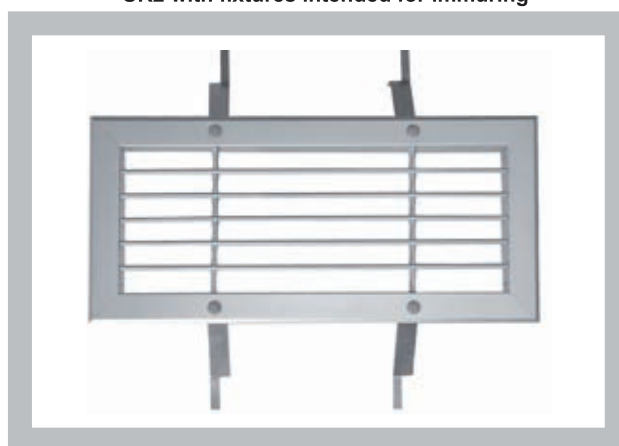
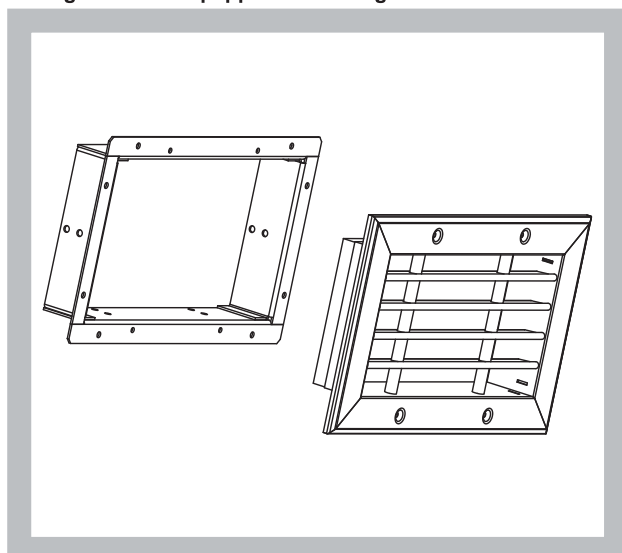


Fig. 3 Grille equipped with fixing frame



3. Dimections, weights

- 3.1. Grille dimensions and mounting opening dimension for mounting grilles equipped with fixing frame (opening tolerance is $^{+2}_0$)

Tab. 3.1.1.

SIZES AND DIMENSIONS OF GRILLES			
Size (nominal dimension) W x H	Opening for installation of grille equipped with fixing frame	Size (nominal dimension) W x H	Opening for installation of grille equipped with fixing frame
200 x 50	215 x 65	300 x 50	315 x 65
x 75	x 90	x 75	x 90
x 100	x 115	x 100	x 115
x 125	x 140	x 125	x 140
x 150	x 165	x 150	x 165
x 200	x 215	x 200	x 215
x 225	x 240	x 225	x 240
x 250	x 265	x 250	x 265
x 300	x 315	x 300	x 315
x 325	x 340	x 325	x 340
x 350	x 365	x 350	x 365
x 400	x 415	x 400	x 415
x 425	x 440	x 425	x 440
x 450	x 465	x 450	x 465
x 500	x 515	x 500	x 515
x 525	x 540	x 525	x 540
225 x 50	240 x 65	325 x 50	340 x 65
x 75	x 90	x 75	x 90
x 100	x 115	x 100	x 115
x 125	x 140	x 125	x 140
x 150	x 165	x 150	x 165
x 200	x 215	x 200	x 215
x 225	x 240	x 225	x 240
x 250	x 265	x 250	x 265
x 300	x 315	x 300	x 315
x 325	x 340	x 325	x 340
x 350	x 365	x 350	x 365
x 400	x 415	x 400	x 415
x 425	x 440	x 425	x 440
x 450	x 465	x 450	x 465
x 500	x 515	x 500	x 515
x 525	x 540	x 525	x 540

SIZES AND DIMENSIONS OF GRILLES			
Size (nominal dimension) W x H	Opening for installation of grille equipped with fixing frame	Size (nominal dimension) W x H	Opening for installation of grille equipped with fixing frame
400 x 50	415 x 65	x 425	x 440
x 75	x 90	x 450	x 465
x 100	x 115	x 500	x 515
x 125	x 140	x 525	x 540
x 150	x 165	600 x 50	615 x 65
x 200	x 215	x 75	x 90
x 225	x 240	x 100	x 115
x 250	x 265	x 125	x 140
x 300	x 315	x 150	x 165
x 325	x 340	x 200	x 215
x 350	x 365	x 225	x 240
x 400	x 415	x 250	x 265
x 425	x 440	x 300	x 315
x 450	x 465	x 325	x 340
x 500	x 515	x 350	x 365
x 525	x 540	x 400	x 415
425 x 50	440 x 65	x 425	x 440
x 75	x 90	x 450	x 465
x 100	x 115	x 500	x 515
x 125	x 140	525	x 540
x 150	x 165	625 x 50	640 x 65
x 200	x 215	x 75	x 90
x 225	x 240	x 100	x 115
x 250	x 265	x 125	x 140
x 300	x 315	x 150	x 165
x 325	x 340	x 200	x 215
x 350	x 365	x 225	x 240
x 400	x 415	x 250	x 265
x 425	x 440	x 300	x 315
x 450	x 465	x 325	x 340
x 500	x 515	x 350	x 365
x 525	x 540	x 400	x 415
500 x 50	515 x 65	x 425	x 440
x 75	x 90	x 450	x 465
x 100	x 115	x 500	x 515
x 125	x 140	525	x 540
x 150	x 165	700 x 50	715 x 65
x 200	x 215	x 75	x 90
x 225	x 240	x 100	x 115
x 250	x 265	x 125	x 140
x 300	x 315	x 150	x 165
x 325	x 340	x 200	x 215
x 350	x 365	x 225	x 240
x 400	x 415	x 250	x 265
x 425	x 440	x 300	x 315
x 450	x 465	x 325	x 340
x 500	x 515	x 350	x 365
x 525	x 540	x 400	x 415
525 x 50	540 x 65	x 425	x 440
x 75	x 90	x 450	x 465
x 100	x 115	x 500	x 515
x 125	x 140	x 525	x 540
x 150	x 165	725 x 50	740 x 65
x 200	x 215	x 75	x 90
x 225	x 240	x 100	x 115
x 250	x 265	x 125	x 140
x 300	x 315	x 150	x 165
x 325	x 340	x 200	x 215
x 350	x 365	x 225	x 240
x 400	x 415	x 250	x 265

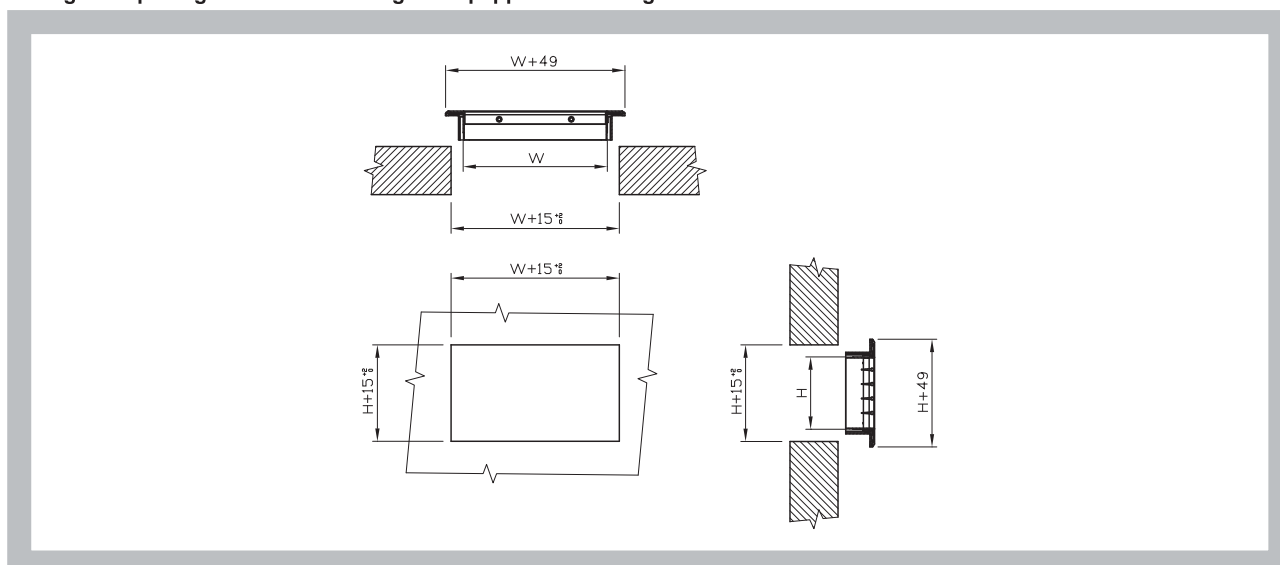
SIZES AND DIMENSIONS OF GRILLES

Size (nominal dimension) W x H	Opening for installation of grille equipped with fixing frame	Size (nominal dimension) W x H	Opening for installation of grille equipped with fixing frame
725 x 300	740 x 315	1000 x 200	1015 x 215
x 325	x 340	x 225	x 240
x 350	x 365	x 250	x 265
x 400	x 415	x 300	x 315
x 425	x 440	x 325	x 340
x 500	x 465	x 350	x 365
x 525	x 515	x 400	x 415
800 x 50	815 x 65	x 425	x 440
x 75	x 90	x 450	x 465
x 100	x 115	x 500	x 515
x 125	x 140	x 525	x 540
x 150	x 165	1025 x 50	1040 x 65
x 200	x 215	x 75	x 90
x 225	x 240	x 100	x 115
x 250	x 265	x 125	x 140
x 300	x 315	x 150	x 165
x 325	x 340	x 200	x 215
x 350	x 365	x 225	x 240
x 400	x 415	x 250	x 265
x 425	x 440	x 300	x 315
x 450	x 465	x 325	x 340
x 500	x 515	x 350	x 365
x 525	x 540	x 400	x 415
825 x 50	840 x 65	x 425	x 440
x 75	x 90	x 450	x 465
x 100	x 115	x 500	x 515
x 125	x 140	x 525	x 540
x 150	x 165	1225 x 50	1240 x 65
x 200	x 215	x 75	x 90
x 225	x 240	x 100	x 115
x 250	x 265	x 125	x 140
x 300	x 315	x 150	x 165
x 325	x 340	x 200	x 215
x 350	x 365	x 225	x 240
x 400	x 415	x 250	x 265
x 425	x 440	x 300	x 315
x 450	x 465	x 325	x 340
x 500	x 515	x 350	x 365
x 525	x 540	x 400	x 415
1000 x 50	1015 x 65	x 425	x 440
x 75	x 90	x 450	x 465
x 100	x 115	x 500	x 515
x 125	x 140	x 525	x 540
x 150	x 165		

If are grilles mounted direct to the wall without fixing frame are opening dimensions W+12 x H+12 with tolerance $^{+2}_0$

3.2. Opening for installation of grille equipped with fixing frame

Fig. 4 Opening for installation of grille equipped with fixing frame



3.3. Grille with concealed fastening

Fig. 5 Blade pitch of 12,5 mm

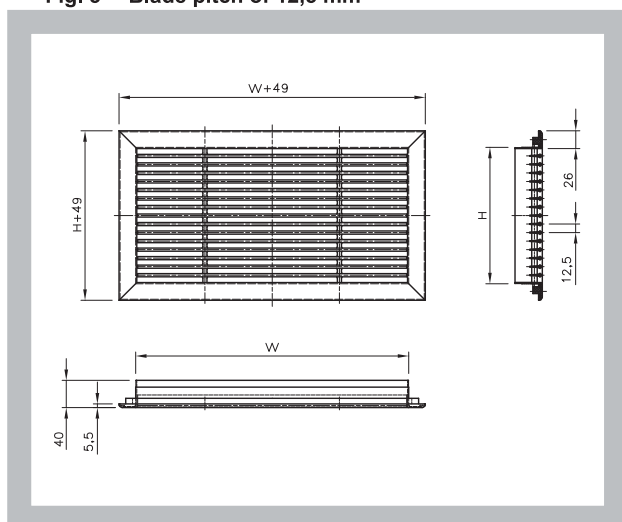
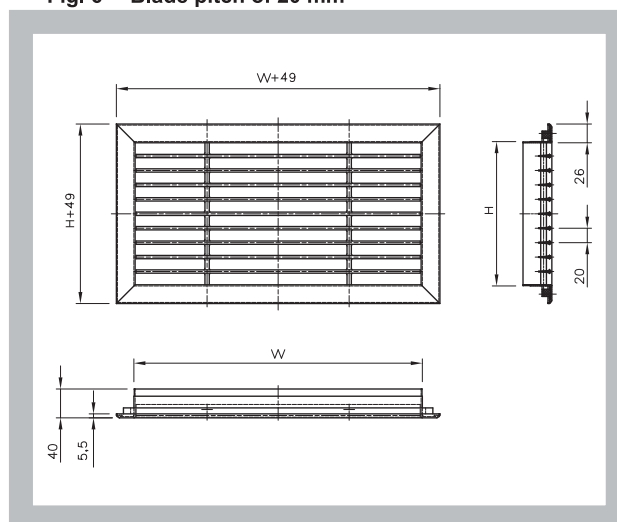


Fig. 6 Blade pitch of 20 mm



3.4. Grille with screwed fastening

Fig. 7 Blade pitch of 12,5 mm

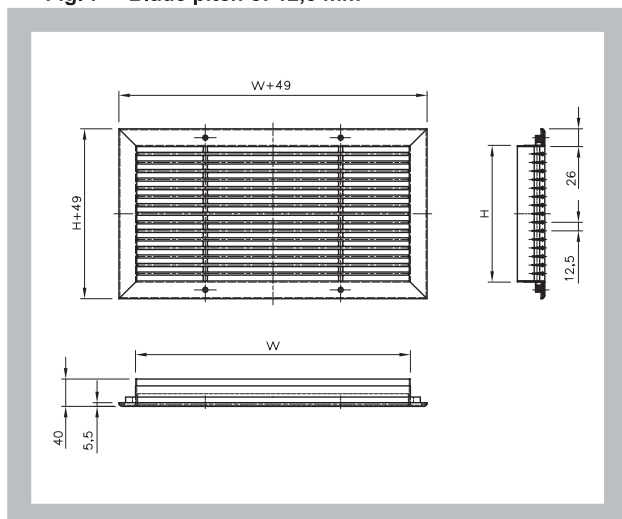
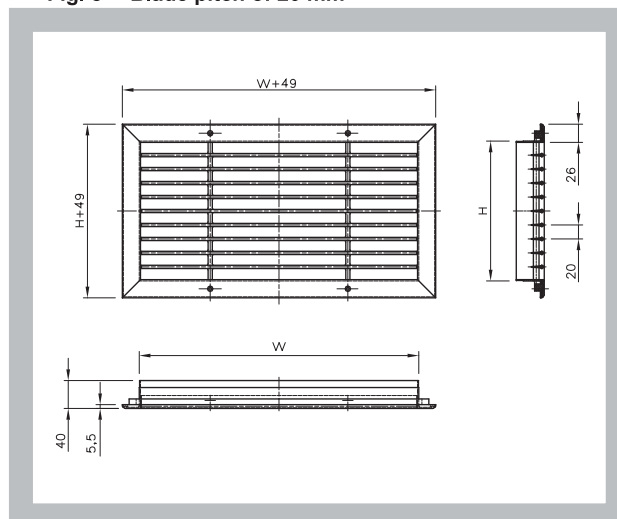


Fig. 8 Blade pitch of 20 mm



3.5. Fixing frame

Fig. 9 UR without fixtures

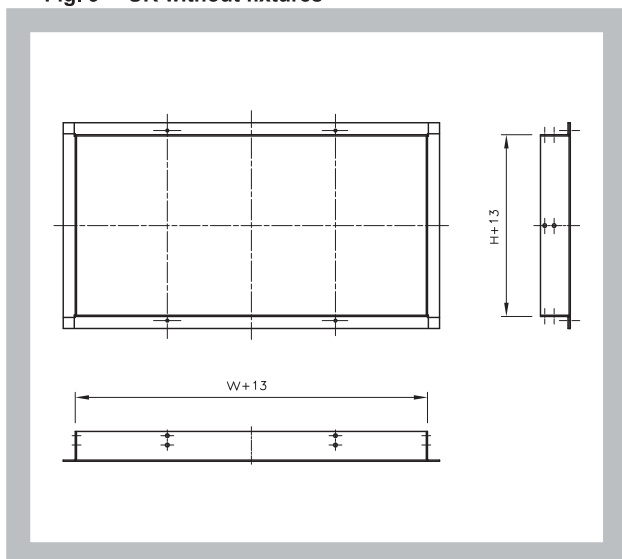


Fig. 10 UR1 with screwed fixtures

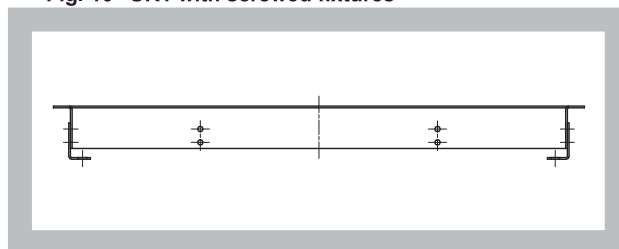
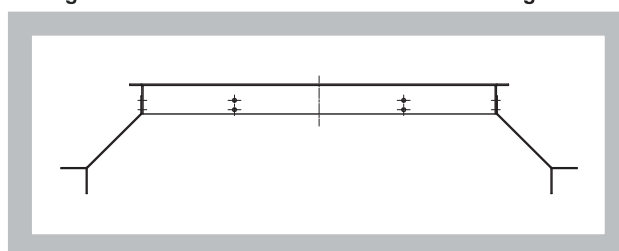


Fig. 11 UR2 with fixtures intended for immuring



3.6. Fixtures of fixing frames

Fig. 12 Fixing frame UR1 (with screwed fixtures)

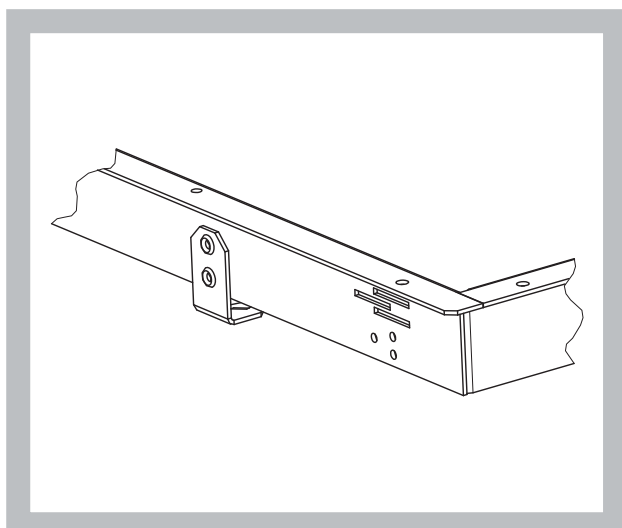


Fig. 13 Fixing frame UR2 (with fixtures intended for immuring)

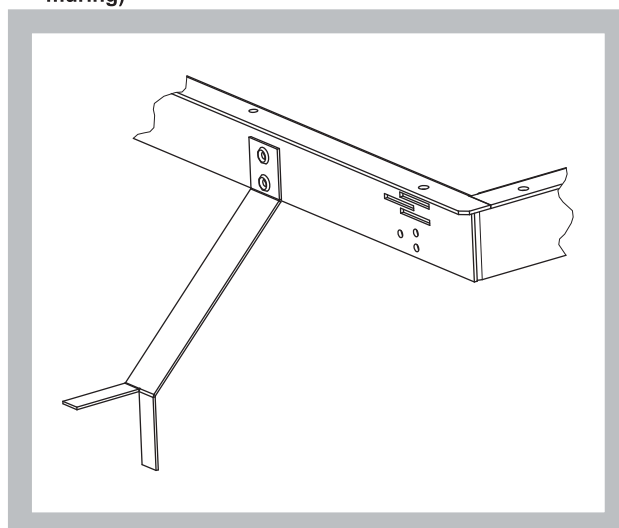


Fig. 14 Fixing frame UR (adapted fixing frame for installation in the gypsum constructions)

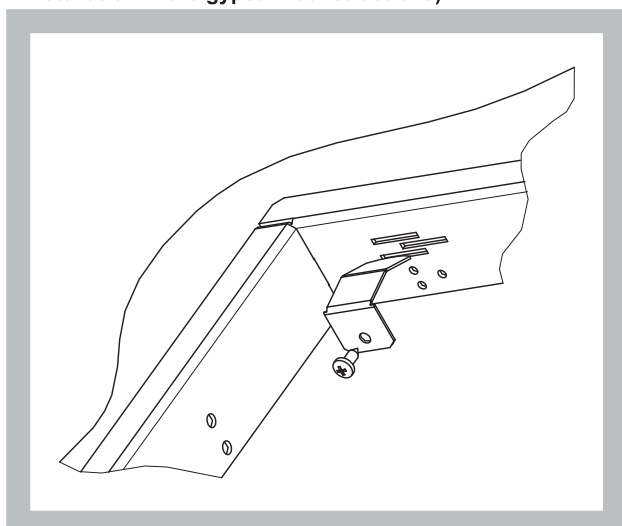


Fig. 15 Fixing frame UR (adapted fixing frame for installation in the gypsum constructions)

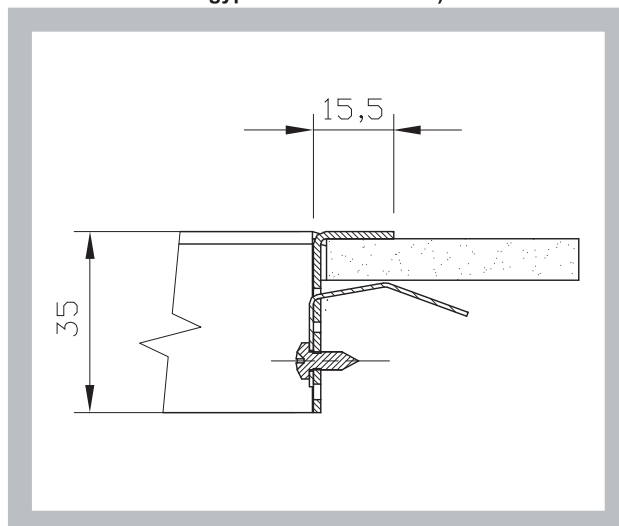


Fig. 16 Detail of blade profile

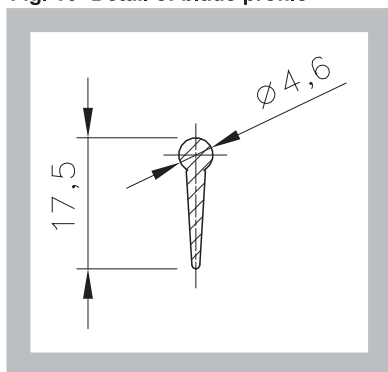


Fig. 17 Detail of concealed fastening

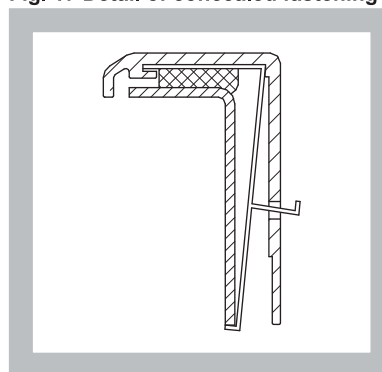


Fig. 18 Detail of leaf on fixation frame

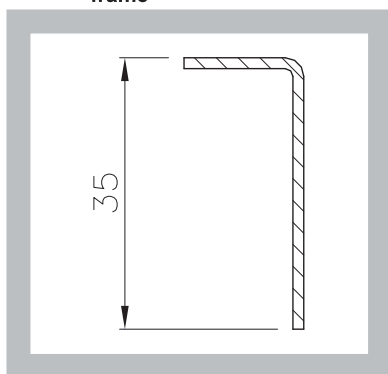
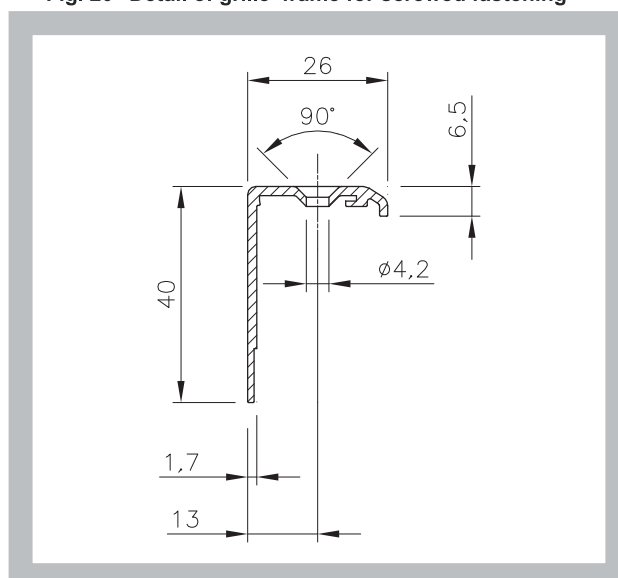


Fig. 19 Detail of spring clip



Fig. 20 Detail of grille frame for screwed fastening



3.7. Weights

Tab. 3.7.1.

Size	Grille						Size	Grille					
	Without frame	With fixing frame						Without frame	With fixing frame				
		UR1		UR2					UR1		UR2		
W x H	Blade pitch						W x H	Blade pitch					
	12,5	20	12,5	20	12,5	20		12,5	20	12,5	20	12,5	20
200 x 50	0,23	0,21	0,57	0,55	0,62	0,60	325 x 200	0,81	0,63	1,45	1,27	1,49	1,32
x 75	0,29	0,25	0,66	0,62	0,71	0,67	x 225	0,87	0,66	1,53	1,33	1,58	1,38
x 100	0,35	0,29	0,74	0,69	0,79	0,74	x 250	0,95	0,74	1,64	1,44	1,69	1,49
x 125	0,41	0,33	0,83	0,76	0,88	0,81	x 300	1,11	0,84	1,85	1,59	1,90	1,64
x 150	0,45	0,38	0,90	0,83	0,95	0,88	x 325	1,17	0,87	1,94	1,65	1,99	1,70
x 200	0,55	0,45	1,06	0,95	1,10	1,00	x 350	1,25	0,95	2,05	1,76	2,10	1,81
x 225	0,61	0,49	1,15	1,02	1,19	1,07	x 400	1,41	1,05	2,26	1,91	2,31	1,96
x 250	0,66	0,53	1,21	1,09	1,26	1,14	x 425	1,49	1,10	2,36	1,98	2,41	2,03
x 300	0,76	0,60	1,37	1,21	1,42	1,26	x 450	1,57	1,18	2,47	2,09	2,52	2,14
x 325	0,82	0,64	1,46	1,28	1,51	1,33	x 500	1,73	1,28	2,68	2,24	2,73	2,29
x 350	0,86	0,68	1,53	1,35	1,58	1,40	x 525	1,81	1,33	2,78	2,31	2,83	2,36
x 400	0,97	0,75	1,68	1,47	1,73	1,52	400 x 50	0,39	0,35	0,95	0,91	1,00	0,96
x 425	1,03	0,79	1,77	1,54	1,82	1,59	x 75	0,49	0,41	1,08	1,00	1,13	1,05
x 450	1,09	0,85	1,85	1,62	1,90	1,67	x 100	0,58	0,47	1,19	1,08	1,24	1,13
x 500	1,21	0,93	2,02	1,75	2,07	1,80	x 125	0,68	0,53	1,32	1,17	1,37	1,22
x 525	1,27	0,97	2,11	1,82	2,16	1,87	x 150	0,76	0,61	1,43	1,28	1,47	1,33
225 x 50	0,25	0,23	0,62	0,60	0,67	0,65	x 200	0,94	0,72	1,66	1,44	1,71	1,49
x 75	0,31	0,27	0,70	0,66	0,75	0,71	x 225	1,04	0,78	1,79	1,53	1,84	1,58
x 100	0,37	0,31	0,79	0,73	0,84	0,78	x 250	1,12	0,86	1,89	1,63	1,94	1,68
x 125	0,43	0,35	0,88	0,80	0,93	0,85	x 300	1,29	0,97	2,12	1,79	2,17	1,84
x 150	0,49	0,41	0,97	0,89	1,02	0,94	x 325	1,39	1,03	2,25	1,88	2,30	1,93
x 200	0,61	0,49	1,14	1,02	1,19	1,07	x 350	1,47	1,11	2,35	1,99	2,40	2,04
x 225	0,66	0,52	1,21	1,07	1,26	1,12	x 400	1,65	1,21	2,58	2,15	2,63	2,20
x 250	0,72	0,58	1,30	1,16	1,35	1,21	x 425	1,75	1,27	2,71	2,24	2,76	2,29
x 300	0,84	0,66	1,47	1,29	1,52	1,34	x 450	1,85	1,37	2,83	2,36	2,88	2,41
x 325	0,88	0,68	1,55	1,35	1,60	1,40	x 500	2,05	1,49	3,08	2,53	3,13	2,58
x 350	0,94	0,74	1,64	1,44	1,69	1,49	x 525	2,15	1,55	3,21	2,62	3,26	2,67
x 400	1,06	0,82	1,81	1,57	1,86	1,62	425 x 50	0,41	0,37	1,00	0,96	1,05	1,01
x 425	1,12	0,86	1,89	1,63	1,94	1,68	x 75	0,51	0,43	1,12	1,04	1,17	1,09
x 450	1,18	0,92	1,98	1,72	2,03	1,77	x 100	0,61	0,49	1,25	1,13	1,30	1,18
x 500	1,30	1,00	2,15	1,85	2,20	1,90	x 125	0,71	0,55	1,37	1,22	1,42	1,26
x 525	1,36	1,04	2,23	1,91	2,28	1,96	x 150	0,81	0,65	1,50	1,35	1,55	1,39
300 x 50	0,31	0,28	0,76	0,73	0,81	0,78	x 200	1,01	0,77	1,75	1,52	1,80	1,56
x 75	0,39	0,33	0,87	0,81	0,92	0,86	x 225	1,08	0,81	1,85	1,58	1,90	1,63
x 100	0,46	0,38	0,97	0,89	1,02	0,94	x 250	1,18	0,91	1,98	1,71	2,03	1,76
x 125	0,54	0,43	1,08	0,97	1,13	1,02	x 300	1,38	1,03	2,23	1,88	2,28	1,93
x 150	0,60	0,50	1,16	1,05	1,21	1,10	x 325	1,45	1,07	2,34	1,95	2,38	2,00
x 200	0,75	0,58	1,36	1,19	1,41	1,24	x 350	1,55	1,17	2,47	2,08	2,51	2,13
x 225	0,83	0,63	1,47	1,27	1,52	1,32	x 400	1,75	1,29	2,72	2,25	2,76	2,30
x 250	0,89	0,70	1,55	1,36	1,60	1,41	x 425	1,85	1,35	2,84	2,33	2,88	2,38
x 300	1,03	0,78	1,75	1,50	1,79	1,55	x 450	1,95	1,45	2,97	2,46	3,01	2,51
x 325	1,11	0,83	1,86	1,58	1,90	1,63	x 500	2,15	1,57	3,22	2,63	3,26	2,68
x 350	1,17	0,90	1,94	1,67	1,99	1,72	x 525	2,25	1,63	3,34	2,71	3,38	2,76
x 400	1,31	0,98	2,13	1,81	2,18	1,86	500 x 50	0,47	0,43	1,14	1,09	1,19	1,14
x 425	1,39	1,03	2,24	1,89	2,29	1,94	x 75	0,57	0,49	1,27	1,18	1,32	1,23
x 450	1,47	1,11	2,34	1,99	2,39	2,04	x 100	0,70	0,56	1,42	1,28	1,47	1,33
x 500	1,63	1,21	2,55	2,14	2,60	2,19	x 125	0,80	0,62	1,55	1,37	1,60	1,42
x 525	1,71	1,26	2,66	2,22	2,71	2,27	x 150	0,92	0,73	1,69	1,51	1,74	1,55
325 x 50	0,33	0,30	0,81	0,78	0,86	0,83	x 200	1,13	0,86	1,96	1,68	2,01	1,73
x 75	0,41	0,35	0,91	0,85	0,96	0,90	x 225	1,23	0,92	2,09	1,77	2,14	1,82
x 100	0,49	0,40	1,02	0,93	1,07	0,98	x 250	1,35	1,03	2,23	1,91	2,28	1,96
x 125	0,57	0,45	1,13	1,01	1,17	1,06	x 300	1,56	1,15	2,50	2,08	2,54	2,13
x 150	0,65	0,53	1,24	1,12	1,28	1,17	x 325	1,66	1,21	2,63	2,17	2,67	2,22

Size	Grille						Size	Grille					
	Without frame	With fixing frame				Without frame		With fixing frame					
		UR1		UR2				UR1		UR2			
W x H	Blade pitch						W x H	Blade pitch					
	12,5	20	12,5	20	12,5	20		12,5	20	12,5	20	12,5	20
500 x 350	1,78	1,32	2,77	2,31	2,81	2,36	700 x 125	1,08	0,83	2,04	1,79	2,09	1,84
x 400	1,99	1,44	3,03	2,49	3,08	2,53	x 150	1,23	0,98	2,21	1,96	2,26	2,01
x 425	2,09	1,50	3,16	2,58	3,21	2,62	x 200	1,51	1,14	2,56	2,18	2,60	2,23
x 450	2,19	1,60	3,28	2,70	3,33	2,74	x 225	1,65	1,22	2,73	2,29	2,77	2,34
x 500	2,39	1,72	3,53	2,87	3,58	2,91	x 250	1,80	1,37	2,90	2,46	2,95	2,51
x 525	2,49	1,78	3,66	2,96	3,71	3,00	x 300	2,09	1,53	3,24	2,68	3,29	2,73
525 x 50	0,49	0,44	1,18	1,14	1,23	1,19	x 325	2,23	1,61	3,41	2,79	3,46	2,84
x 75	0,61	0,51	1,32	1,23	1,37	1,28	x 350	2,38	1,76	3,58	2,96	3,63	3,01
x 100	0,73	0,58	1,47	1,33	1,52	1,38	x 400	2,67	1,92	3,93	3,18	3,98	3,23
x 125	0,84	0,65	1,62	1,42	1,66	1,47	x 425	2,81	2,00	4,10	3,29	4,15	3,34
x 150	0,96	0,77	1,77	1,57	1,81	1,62	x 450	2,95	2,14	4,26	3,45	4,31	3,50
x 200	1,20	0,91	2,06	1,76	2,10	1,81	x 500	3,23	2,30	4,59	3,66	4,64	3,71
x 225	1,29	0,96	2,17	1,84	2,22	1,88	x 525	3,37	2,38	4,76	3,77	4,81	3,82
x 250	1,41	1,08	2,32	1,99	2,37	2,03	725 x 50	0,65	0,58	1,56	1,50	1,61	1,55
x 300	1,65	1,22	2,61	2,18	2,66	2,22	x 75	0,81	0,67	1,74	1,61	1,79	1,66
x 325	1,74	1,26	2,73	2,25	2,78	2,30	x 100	0,97	0,76	1,93	1,73	1,98	1,78
x 350	1,86	1,38	2,88	2,40	2,93	2,45	x 125	1,12	0,86	2,11	1,84	2,16	1,89
x 400	2,10	1,52	3,17	2,59	3,22	2,64	x 150	1,28	1,02	2,30	2,03	2,35	2,08
x 425	2,22	1,59	3,31	2,68	3,36	2,73	x 200	1,60	1,20	2,67	2,26	2,72	2,31
x 450	2,34	1,71	3,46	2,83	3,51	2,88	x 225	1,72	1,26	2,82	2,35	2,87	2,40
x 500	2,58	1,85	3,75	3,02	3,80	3,07	x 250	1,88	1,42	3,01	2,54	3,06	2,59
x 525	2,70	1,92	3,89	3,11	3,94	3,16	x 300	2,20	1,60	3,38	2,77	3,43	2,82
600 x 50	0,55	0,50	1,33	1,27	1,37	1,32	x 325	2,33	1,66	3,53	2,87	3,58	2,91
x 75	0,67	0,57	1,48	1,37	1,52	1,42	x 350	2,49	1,82	3,72	3,06	3,77	3,10
x 100	0,82	0,66	1,64	1,49	1,69	1,53	x 400	2,81	2,00	4,09	3,29	4,14	3,33
x 125	0,94	0,73	1,79	1,59	1,84	1,63	x 425	2,97	2,09	4,27	3,40	4,32	3,44
x 150	1,07	0,86	1,95	1,74	2,00	1,79	x 450	3,13	2,25	4,46	3,59	4,51	3,63
x 200	1,32	1,00	2,25	1,94	2,30	1,99	x 500	3,45	2,43	4,83	3,82	4,88	3,86
x 225	1,44	1,07	2,40	2,04	2,45	2,09	x 525	3,61	2,52	5,01	3,93	5,06	3,97
x 250	1,57	1,20	2,56	2,19	2,61	2,24	800 x 50	0,72	0,64	1,70	1,63	1,75	1,68
x 300	1,82	1,35	2,87	2,39	2,91	2,44	x 75	0,90	0,74	1,91	1,76	1,96	1,81
x 325	1,94	1,42	3,02	2,49	3,06	2,54	x 100	1,05	0,84	2,10	1,88	2,14	1,93
x 350	2,08	1,55	3,17	2,64	3,22	2,69	x 125	1,23	0,94	2,31	2,01	2,35	2,06
x 400	2,33	1,69	3,48	2,84	3,53	2,89	x 150	1,38	1,10	2,48	2,19	2,52	2,24
x 425	2,45	1,76	3,63	2,94	3,68	2,99	x 200	1,71	1,28	2,86	2,43	2,91	2,48
x 450	2,57	1,88	3,77	3,08	3,82	3,13	x 225	1,89	1,38	3,07	2,56	3,12	2,61
x 500	2,81	2,02	4,06	3,27	4,11	3,32	x 250	2,03	1,53	3,24	2,74	3,29	2,79
x 525	2,93	2,09	4,21	3,37	4,26	3,42	x 300	2,36	1,72	3,62	2,97	3,67	3,02
625 x 50	0,57	0,51	1,37	1,32	1,42	1,37	x 325	2,54	1,82	3,83	3,10	3,88	3,15
x 75	0,71	0,59	1,53	1,42	1,58	1,47	x 350	2,69	1,97	4,00	3,28	4,05	3,33
x 100	0,85	0,67	1,70	1,53	1,75	1,58	x 400	3,01	2,15	4,38	3,52	4,43	3,57
x 125	0,98	0,76	1,87	1,64	1,91	1,69	x 425	3,19	2,25	4,59	3,65	4,64	3,70
x 150	1,12	0,90	2,04	1,81	2,08	1,86	x 450	3,37	2,43	4,79	3,85	4,84	3,90
x 200	1,40	1,06	2,37	2,02	2,41	2,07	x 500	3,73	2,63	5,20	4,10	5,25	4,15
x 225	1,51	1,11	2,50	2,10	2,55	2,15	x 525	3,91	2,73	5,41	4,23	5,46	4,28
x 250	1,65	1,25	2,67	2,27	2,72	2,32	825 x 50	0,74	0,67	1,76	1,68	1,81	1,73
x 300	1,93	1,41	3,00	2,48	3,05	2,53	x 75	0,91	0,76	1,95	1,80	2,00	1,85
x 325	2,04	1,47	3,14	2,56	3,19	2,61	x 100	1,08	0,86	2,15	1,92	2,20	1,97
x 350	2,18	1,61	3,31	2,73	3,36	2,78	x 125	1,26	0,96	2,35	2,05	2,40	2,10
x 400	2,46	1,77	3,64	2,94	3,69	2,99	x 150	1,43	1,13	2,55	2,25	2,60	2,30
x 425	2,60	1,85	3,80	3,04	3,85	3,09	x 200	1,77	1,32	2,94	2,49	2,99	2,54
x 450	2,74	1,99	3,97	3,21	4,02	3,26	x 225	1,94	1,41	3,14	2,61	3,19	2,66
x 500	3,02	2,15	4,30	3,42	4,35	3,47	x 250	2,11	1,58	3,34	2,81	3,39	2,86
x 525	3,16	2,23	4,46	3,52	4,51	3,57	x 300	2,45	1,77	3,73	3,05	3,78	3,10
700 x 50	0,63	0,57	1,51	1,45	1,56	1,50	x 325	2,61	1,86	3,92	3,17	3,97	3,22
x 75	0,77	0,65	1,68	1,56	1,73	1,61	825 x 350	2,78	2,03	4,12	3,37	4,17	3,42
x 100	0,94	0,75	1,87	1,68	1,92	1,73	x 400	3,12	2,22	4,51	3,61	4,56	3,66

Size	Grille						Size	Grille					
	Without frame	With fixing frame						Without frame	With fixing frame				
		UR1		UR2					UR1		UR2		
W x H	Blade pitch						W x H	Blade pitch					
	12,5	20	12,5	20	12,5	20		12,5	20	12,5	20	12,5	20
825 x 425	3,29	2,32	4,70	3,73	4,75	3,78	1000 x 525	4,70	3,26	6,41	4,97	6,46	5,01
x 450	3,46	2,49	4,90	3,92	4,95	3,97	1025 x 50	0,90	0,81	2,13	2,03	2,18	2,08
x 500	3,80	2,68	5,29	4,16	5,34	4,21	x 75	1,11	0,92	2,36	2,17	2,41	2,22
x 525	3,97	2,77	5,48	4,28	5,53	4,33	x 100	1,32	1,04	2,60	2,31	2,65	2,36
900 x 50	0,80	0,72	1,89	1,81	1,94	1,86	x 125	1,53	1,16	2,84	2,47	2,89	2,51
x 75	0,98	0,82	2,10	1,94	2,15	1,99	x 150	1,74	1,37	3,08	2,71	3,13	2,75
x 100	1,17	0,93	2,32	2,08	2,37	2,13	x 200	2,16	1,60	3,55	2,99	3,60	3,03
x 125	1,35	1,03	2,53	2,21	2,58	2,26	x 225	2,36	1,70	3,78	3,12	3,83	3,17
x 150	1,54	1,21	2,74	2,42	2,79	2,47	x 250	2,57	1,91	4,02	3,36	4,07	3,41
x 200	1,90	1,42	3,16	2,67	3,21	2,72	x 300	2,99	2,14	4,49	3,64	4,54	3,69
x 225	2,08	1,52	3,37	2,80	3,42	2,85	x 325	3,19	2,24	4,71	3,77	4,76	3,82
x 250	2,26	1,70	3,57	3,01	3,62	3,06	x 350	3,40	2,45	4,95	4,01	5,00	4,06
x 300	2,63	1,90	3,99	3,26	4,04	3,31	x 400	3,82	2,68	5,42	4,29	5,47	4,34
x 325	2,81	2,00	4,20	3,39	4,25	3,44	x 425	4,03	2,80	5,65	4,43	5,70	4,48
x 350	2,99	2,18	4,41	3,60	4,46	3,65	x 450	4,24	3,01	5,89	4,66	5,94	4,71
x 400	3,36	2,39	4,83	3,86	4,88	3,91	x 500	4,66	3,24	6,36	4,94	6,41	4,99
x 425	3,54	2,49	5,04	3,99	5,09	4,04	x 525	4,87	3,35	6,59	5,08	6,64	5,13
x 450	3,72	2,67	5,24	4,19	5,29	4,24	1225 x 50	1,06	0,95	2,51	2,40	2,56	2,44
x 500	4,08	2,87	5,65	4,44	5,70	4,49	x 75	1,31	1,08	2,78	2,56	2,83	2,60
x 525	4,26	2,97	5,86	4,57	5,91	4,62	x 100	1,56	1,22	3,06	2,72	3,11	2,76
1000 x 50	0,88	0,79	2,08	1,99	2,13	2,04	x 125	1,81	1,36	3,34	2,89	3,39	2,94
x 75	1,08	0,90	2,31	2,13	2,36	2,18	x 150	2,06	1,61	3,62	3,17	3,67	3,22
x 100	1,29	1,02	2,55	2,28	2,60	2,33	x 200	2,56	1,88	4,17	3,49	4,22	3,54
x 125	1,49	1,13	2,78	2,42	2,83	2,47	x 225	2,79	2,00	4,43	3,64	4,47	3,68
x 150	1,69	1,33	3,00	2,64	3,05	2,69	x 250	3,04	2,25	4,71	3,92	4,75	3,96
x 200	2,09	1,55	3,46	2,92	3,51	2,97	x 300	3,54	2,52	5,26	4,24	5,30	4,28
x 225	2,29	1,66	3,69	3,06	3,74	3,11	x 325	3,77	2,64	5,51	4,38	5,56	4,43
x 250	2,49	1,86	3,91	3,28	3,96	3,33	x 350	4,02	2,89	5,79	4,66	5,84	4,71
x 300	2,90	2,08	4,37	3,56	4,42	3,60	x 400	4,52	3,16	6,34	4,98	6,39	5,03
x 325	3,10	2,19	4,60	3,70	4,65	3,74	x 425	4,77	3,30	6,61	5,14	6,66	5,19
x 350	3,30	2,40	4,82	3,92	4,87	3,97	x 450	5,02	3,55	6,89	5,41	6,94	5,46
x 400	3,70	2,62	5,28	4,20	5,33	4,24	x 500	5,52	3,82	7,44	5,73	7,49	5,78
x 425	3,90	2,73	5,51	4,34	5,56	4,38	x 525	5,77	3,95	7,71	5,89	7,76	5,94
x 450	4,10	2,93	5,73	4,56	5,78	4,60							
x 500	4,50	3,15	6,18	4,83	6,23	4,87							

4. Installation and location

4.1. Grilles are intended for installation in building structures or piping.

4.2. Grilles fastening

Fig. 21 Concealed fastening

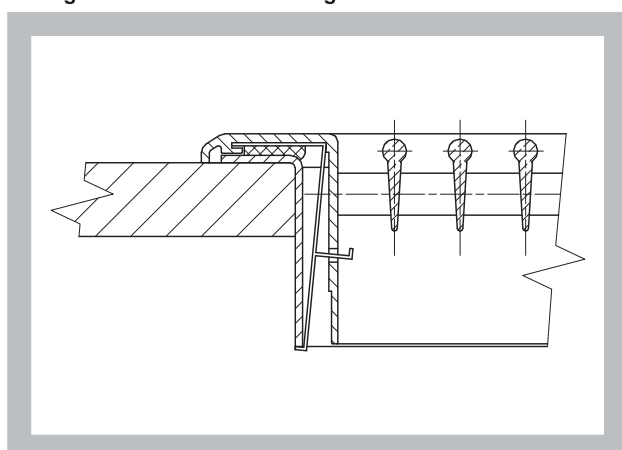
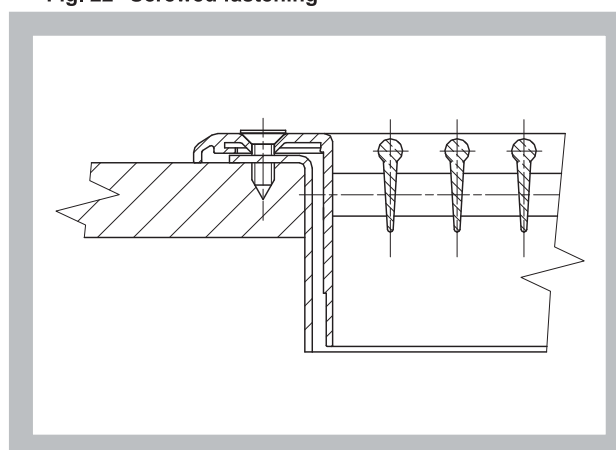


Fig. 22 Screwed fastening



4.3. Frame mounting by means of threaded rods and UR1 fixing frames with screwed fixtures

Fig. 23 Concealed fastening

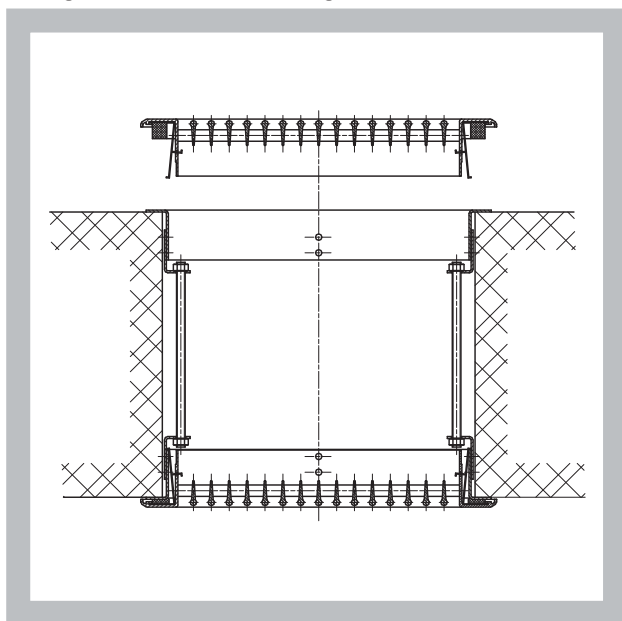
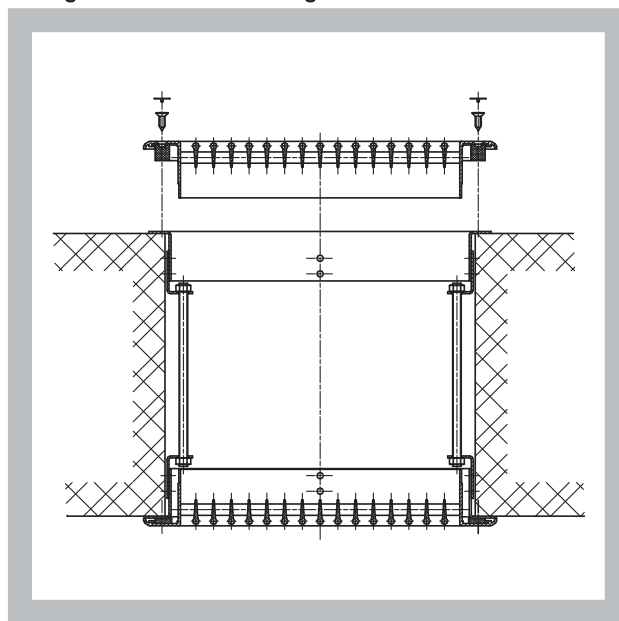


Fig. 24 Screwed fastening



4.4. Frame mounting by means of UR2 fixing frame with immured fixtures

Fig. 25 Concealed fastening

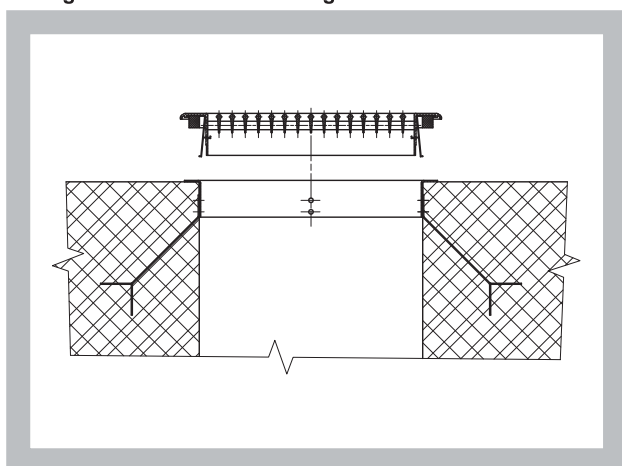
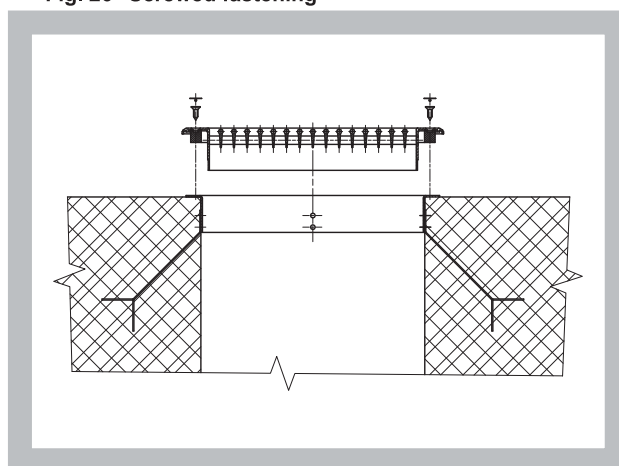


Fig. 26 Screwed fastening



4.4. Frame mounting by means of UR1 fixing frame. Anchor the frame to the piping by riveting.

Fig. 27 Concealed fastening

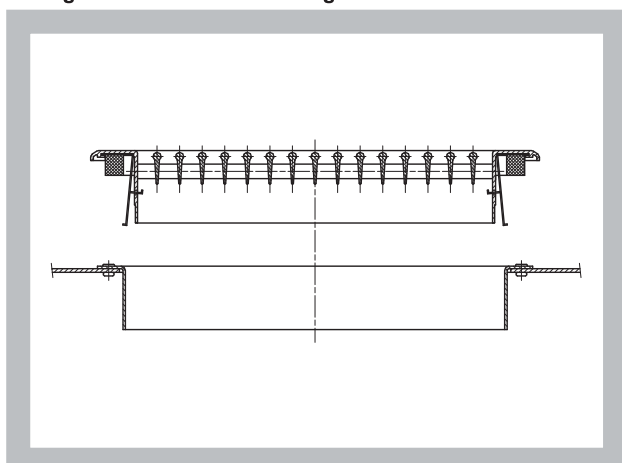
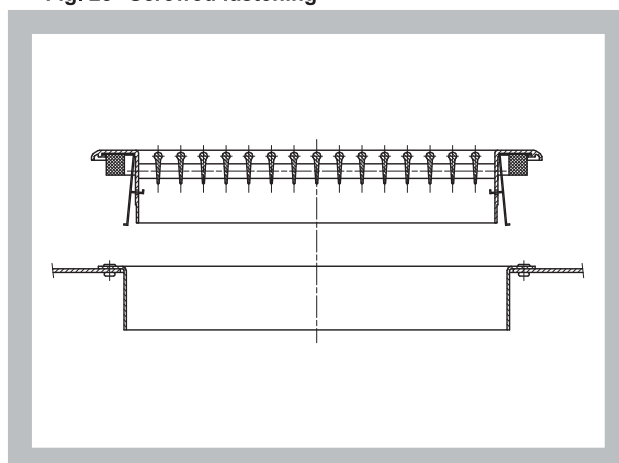


Fig. 28 Screwed fastening



III. TECHNICAL DATA

5. Basic parameters

5.1. Effective area

Tab. 5.1.1. Effective area

Size	Efektive area [m ²] S _{ef}		Size	Efektive area [m ²] S _{ef}	
	Blade pitch			Blade pitch	
W x H	12,5	20	W x H	12,5	20
200 x 50	0,0066	0,0075	325 x 200	0,0414	0,0502
x 75	0,0097	0,0115	x 225	0,0465	0,0568
x 100	0,0128	0,0155	x 250	0,0516	0,0619
x 125	0,0160	0,0195	x 300	0,0618	0,0750
x 150	0,0191	0,0227	x 325	0,0669	0,0816
x 200	0,0254	0,0307	x 350	0,0720	0,0867
x 225	0,0285	0,0348	x 400	0,0822	0,0999
x 250	0,0316	0,0379	x 425	0,0886	0,1081
x 300	0,0379	0,0460	x 450	0,0938	0,1133
x 325	0,0410	0,0500	x 500	0,1040	0,1265
x 350	0,0441	0,0531	x 525	0,1091	0,1331
x 400	0,0504	0,0612	400 x 50	0,0132	0,0150
x 425	0,0553	0,0670	x 75	0,0195	0,0231
x 450	0,0585	0,0702	x 100	0,0258	0,0312
x 500	0,0649	0,0784	x 125	0,0321	0,0393
x 525	0,0681	0,0825	x 150	0,0384	0,0456
225 x 50	0,0074	0,0084	x 200	0,0510	0,0619
x 75	0,0109	0,0129	x 225	0,0572	0,0700
x 100	0,0145	0,0175	x 250	0,0635	0,0763
x 125	0,0180	0,0220	x 300	0,0761	0,0925
x 150	0,0215	0,0256	x 325	0,0824	0,1006
x 200	0,0286	0,0346	x 350	0,0887	0,1069
x 225	0,0321	0,0392	x 400	0,1013	0,1231
x 250	0,0356	0,0427	x 425	0,1106	0,1340
x 300	0,0427	0,0518	x 450	0,1170	0,1404
x 325	0,0462	0,0563	x 500	0,1298	0,1568
x 350	0,0497	0,0598	x 525	0,1362	0,1650
x 400	0,0568	0,0689	425 x 50	0,0140	0,0160
x 425	0,0626	0,0756	x 75	0,0207	0,0246
x 450	0,0663	0,0793	x 100	0,0274	0,0332
x 500	0,0735	0,0885	x 125	0,0341	0,0418
x 525	0,0771	0,0931	x 150	0,0408	0,0485
300 x 50	0,0099	0,0112	x 200	0,0542	0,0657
x 75	0,0146	0,0173	x 225	0,0608	0,0744
x 100	0,0193	0,0234	x 250	0,0675	0,0811
x 125	0,0240	0,0294	x 300	0,0809	0,0983
x 150	0,0287	0,0342	x 325	0,0876	0,1069
x 200	0,0382	0,0463	x 350	0,0943	0,1136
x 225	0,0429	0,0524	x 400	0,1076	0,1308
x 250	0,0476	0,0571	x 425	0,1146	0,1406
x 300	0,0570	0,0692	x 450	0,1213	0,1473
x 325	0,0617	0,0753	x 500	0,1345	0,1645
x 350	0,0664	0,0800	x 525	0,1411	0,1731
x 400	0,0758	0,0921	500 x 50	0,0165	0,0188
x 425	0,0846	0,1015	x 75	0,0244	0,0290
x 450	0,0895	0,1064	x 100	0,0323	0,0391
x 500	0,0993	0,1188	x 125	0,0401	0,0492
x 525	0,1042	0,1250	x 150	0,0480	0,0571
325 x 50	0,0107	0,0122	x 200	0,0638	0,0774
x 75	0,0158	0,0188	x 225	0,0716	0,0876
x 100	0,0209	0,0253	x 250	0,0795	0,0954
x 125	0,0260	0,0319	x 300	0,0952	0,1157
x 150	0,0311	0,0370	x 325	0,1031	0,1259

Size	Efektive area [m ²] S _{ef}		Size	Efektive area [m ²] S _{ef}	
	Blade pitch			Blade pitch	
W x H	12,5	20	W x H	12,5	20
500 x 350	0,1110	0,1338	700 x 125	0,0563	0,0690
x 400	0,1267	0,1540	x 150	0,0673	0,0801
x 425	0,1366	0,1665	x 200	0,0894	0,1085
x 450	0,1445	0,1744	x 225	0,1004	0,1228
x 500	0,1603	0,1948	x 250	0,1114	0,1338
x 525	0,1682	0,2050	x 300	0,1335	0,1623
525 x 50	0,0174	0,0198	x 325	0,1445	0,1765
x 75	0,0256	0,0304	x 350	0,1555	0,1875
x 100	0,0339	0,0411	x 400	0,1776	0,2160
x 125	0,0422	0,0517	x 425	0,1919	0,2335
x 150	0,0504	0,0600	x 450	0,2030	0,2446
x 200	0,0670	0,0813	x 500	0,2252	0,2732
x 225	0,0752	0,0920	x 525	0,2363	0,2875
x 250	0,0835	0,1002	725 x 50	0,0240	0,0273
x 300	0,1000	0,1215	x 75	0,0354	0,0420
x 325	0,1083	0,1322	x 100	0,0469	0,0568
x 350	0,1166	0,1405	x 125	0,0583	0,0715
x 400	0,1331	0,1618	x 150	0,0697	0,0830
x 425	0,1439	0,1751	x 200	0,0926	0,1124
x 450	0,1523	0,1835	x 225	0,1040	0,1272
x 500	0,1689	0,2049	x 250	0,1154	0,1386
x 525	0,1772	0,2156	x 300	0,1383	0,1681
600 x 50	0,0198	0,0226	x 325	0,1497	0,1828
x 75	0,0293	0,0348	x 350	0,1611	0,1942
x 100	0,0388	0,0470	x 400	0,1840	0,2237
x 125	0,0482	0,0591	x 425	0,1992	0,2421
x 150	0,0577	0,0686	x 450	0,2108	0,2537
x 200	0,0766	0,0930	x 500	0,2338	0,2833
x 225	0,0860	0,1052	x 525	0,2453	0,2981
x 250	0,0955	0,1146	800 x 50	0,0265	0,0301
x 300	0,1144	0,1390	x 75	0,0391	0,0464
x 325	0,1238	0,1512	x 100	0,0517	0,0627
x 350	0,1333	0,1606	x 125	0,0643	0,0789
x 400	0,1522	0,1850	x 150	0,0769	0,0916
x 425	0,1626	0,1990	x 200	0,1022	0,1241
x 450	0,1720	0,2084	x 225	0,1148	0,1404
x 500	0,1908	0,2328	x 250	0,1274	0,1530
x 525	0,2002	0,2450	x 300	0,1526	0,1855
625 x 50	0,0207	0,0235	x 325	0,1652	0,2018
x 75	0,0305	0,0362	x 350	0,1778	0,2144
x 100	0,0404	0,0489	x 400	0,2030	0,2469
x 125	0,0502	0,0616	x 425	0,2212	0,2680
x 150	0,0601	0,0715	x 450	0,2340	0,2808
x 200	0,0798	0,0969	x 500	0,2596	0,3136
x 225	0,0896	0,1096	x 525	0,2724	0,3300
x 250	0,0994	0,1194	825 x 50	0,0273	0,0311
x 300	0,1191	0,1448	x 75	0,0403	0,0479
x 325	0,1290	0,1575	x 100	0,0533	0,0646
x 350	0,1388	0,1674	x 125	0,0663	0,0814
x 400	0,1585	0,1927	x 150	0,0793	0,0944
x 425	0,1732	0,2096	x 200	0,1054	0,1280
x 450	0,1833	0,2197	x 225	0,1184	0,1448
x 500	0,2033	0,2453	x 250	0,1314	0,1578
x 525	0,2133	0,2581	x 300	0,1574	0,1913
700 x 50	0,0232	0,0264	x 325	0,1704	0,2081
x 75	0,0342	0,0406	x 350	0,1834	0,2211
x 100	0,0452	0,0548	x 400	0,2094	0,2547

Size	Efektive area [m²] S _{ef}		Size	Efektive area [m²] S _{ef}	
	Blade pitch			Blade pitch	
W x H	12,5	20	W x H	12,5	20
825 x 425	0,2252	0,2746	1025 x 50	0,0340	0,0387
x 450	0,2383	0,2877	x 75	0,0501	0,0595
x 500	0,2643	0,3213	x 100	0,0663	0,0804
x 525	0,2773	0,3381	x 125	0,0825	0,1012
900 x 50	0,0327	0,0368	x 150	0,0986	0,1174
x 75	0,0470	0,0552	x 200	0,1310	0,1591
x 100	0,0613	0,0736	x 225	0,1471	0,1800
x 125	0,0756	0,0920	x 250	0,1633	0,1961
x 150	0,0899	0,1063	x 300	0,1956	0,2378
x 200	0,1185	0,1431	x 325	0,2118	0,2587
x 225	0,1328	0,1615	x 350	0,2280	0,2749
x 250	0,1471	0,1758	x 400	0,2603	0,3166
x 300	0,1757	0,2126	x 425	0,2805	0,3416
x 325	0,1900	0,2310	x 450	0,2968	0,3579
x 350	0,2043	0,2453	x 500	0,3292	0,3997
x 400	0,2329	0,2821	x 525	0,3454	0,4206
x 425	0,2472	0,3005	1225 x 50	0,0406	0,0462
x 450	0,2615	0,3148	x 75	0,0599	0,0711
x 500	0,2901	0,3516	x 100	0,0793	0,0961
x 525	0,3044	0,3700	x 125	0,0986	0,1210
1000 x 50	0,0331	0,0377	x 150	0,1179	0,1404
x 75	0,0489	0,0581	x 200	0,1566	0,1902
x 100	0,0647	0,0784	x 225	0,1759	0,2152
x 125	0,0804	0,0987	x 250	0,1952	0,2345
x 150	0,0962	0,1145	x 300	0,2339	0,2844
x 200	0,1278	0,1552	x 325	0,2532	0,3093
x 225	0,1435	0,1756	x 350	0,2725	0,3286
x 250	0,1593	0,1913	x 400	0,3112	0,3785
x 300	0,1908	0,2320	x 425	0,0574	0,1302
x 325	0,2066	0,2524	x 450	0,3553	0,4281
x 350	0,2224	0,2682	x 500	0,3941	0,4781
x 400	0,2539	0,3088	x 525	0,4135	0,5031
x 425	0,2732	0,3330			
x 450	0,2890	0,3488			
x 500	0,3206	0,3896			
x 525	0,3364	0,4100			

6. Calculation and determination values

$\dot{V}$	[m ³ .h ⁻¹]	volumetric air flow for one grille
w _{ef}	[m.s ⁻¹]	effective grille outlet velocity
Δp _c	[Pa]	total pressure loss at ρ = 1,2 kg.m ⁻³

6.1. Effective velocity

Effective velocity w_{ef}

$$w_{ef} [\text{m.s}^{-1}] = (\dot{V} [\text{m}^3.\text{h}^{-1}] / 3600) / S_{ef} [\text{m}^2]$$

Diagram 6.1.1. Effective velocity - blade pitch 12,5 mm

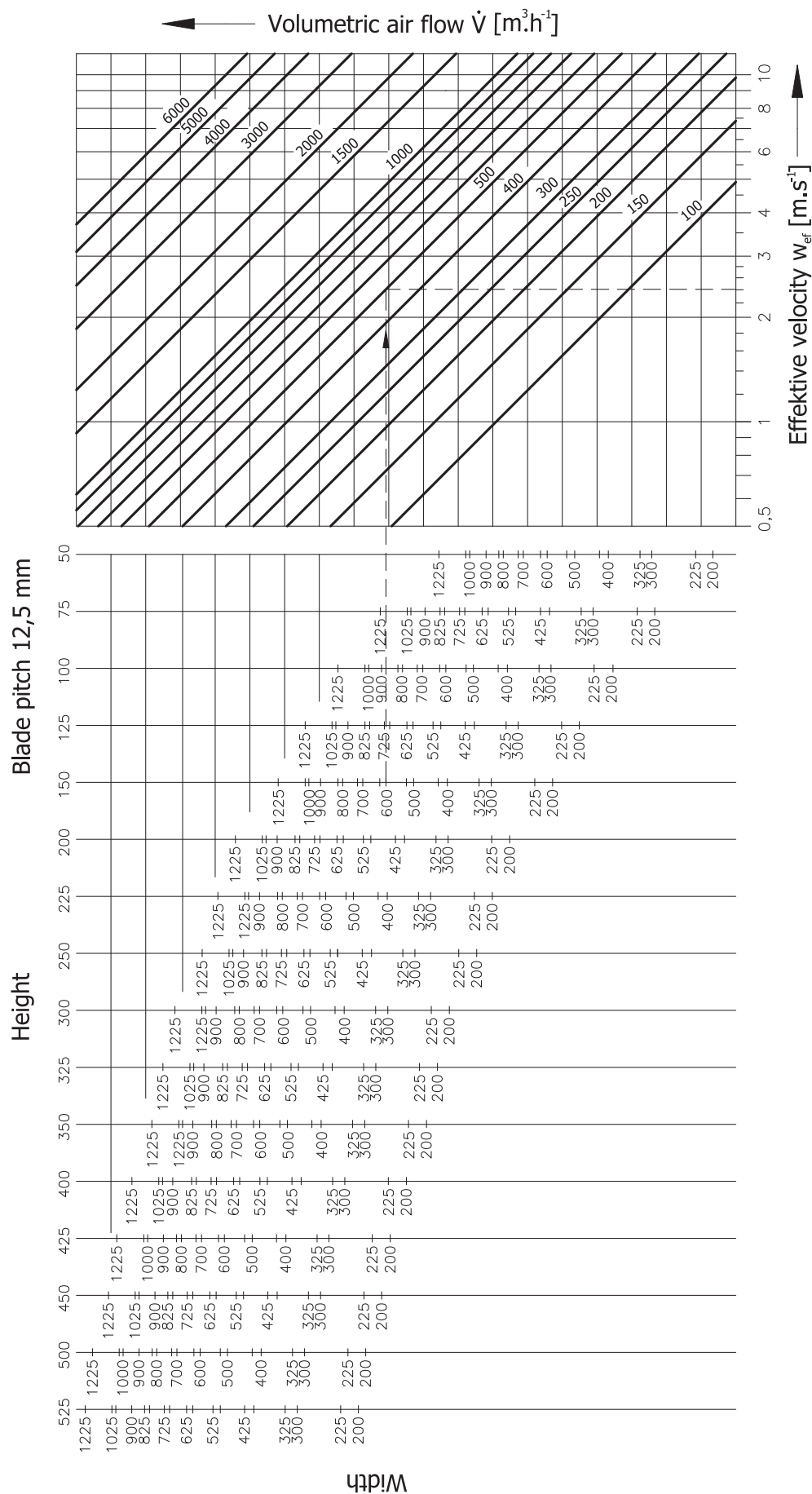
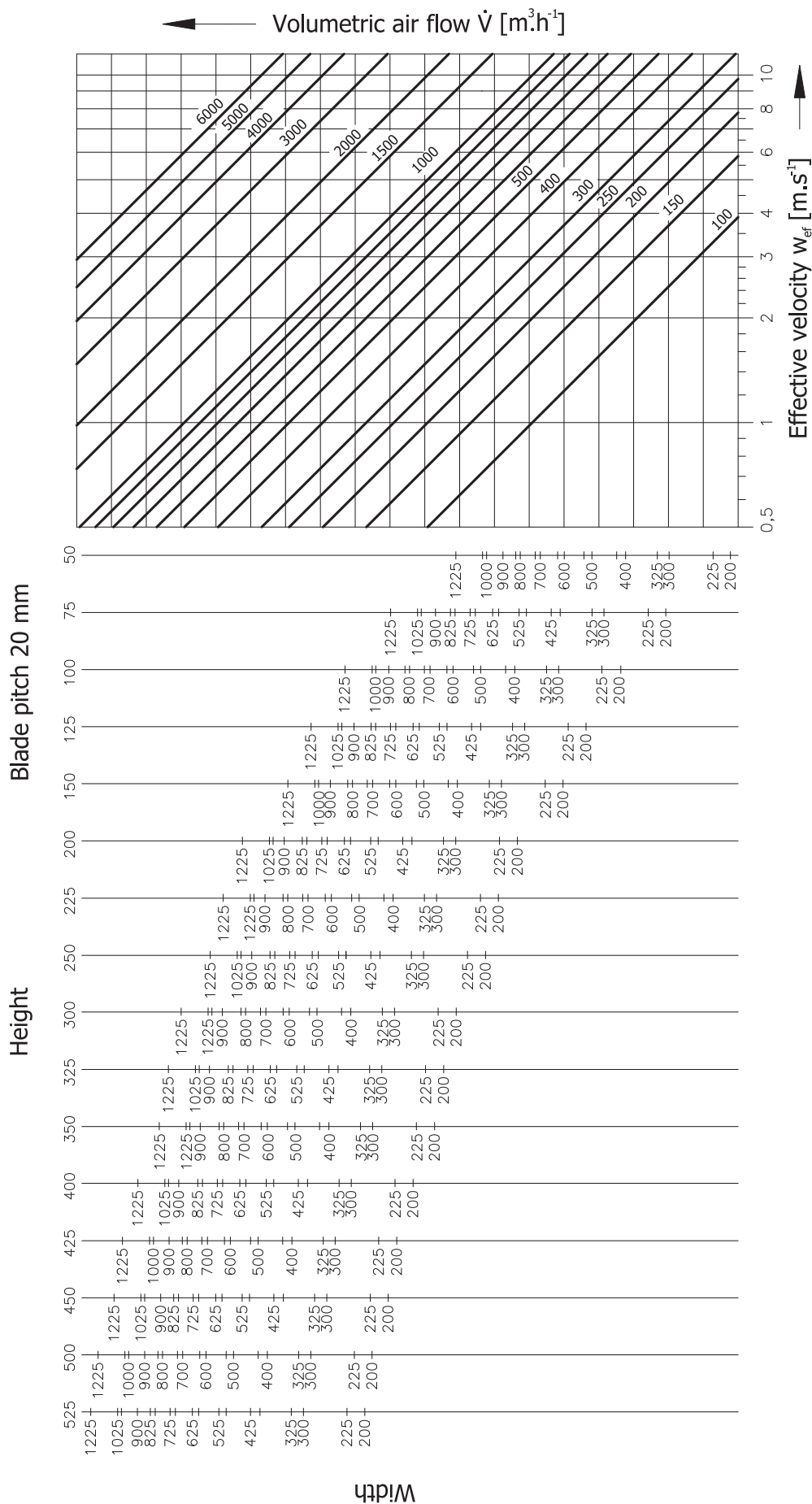


Diagram 6.1.2. Effective velocity - blade pitch 20 mm



6.2. Pressure loss

Diagram 6.2.1. Pressure loss - blade pitch 12,5 mm

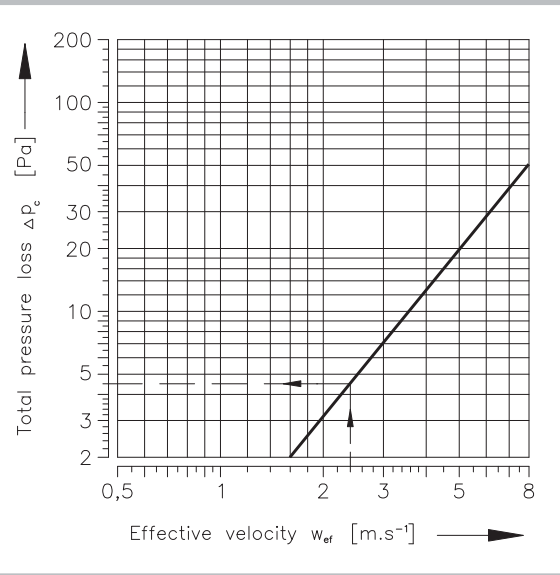


Diagram 6.2.1. Pressure loss - blade pitch 20 mm

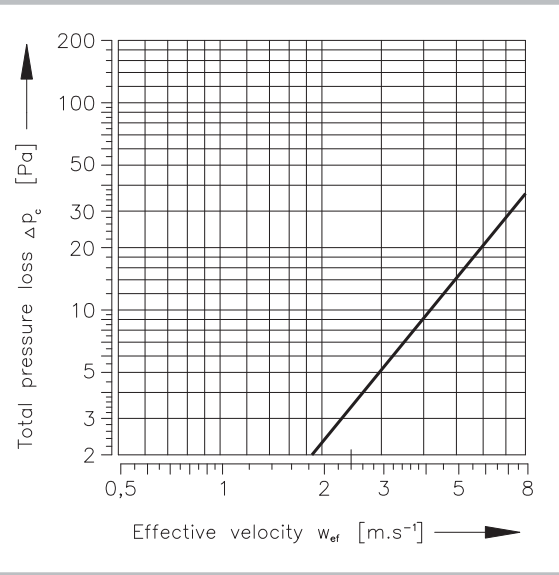


Fig. 29 Example

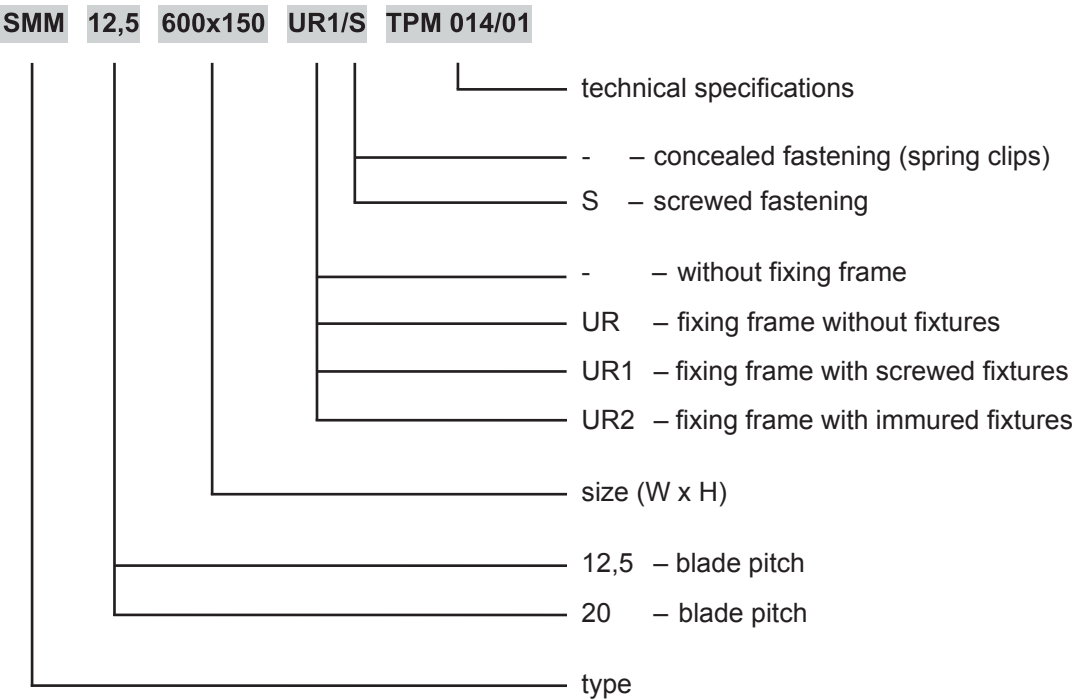
Given data: Grille SMM 12,5 600 x 150
 $\dot{V} = 500 \text{ m}^3.\text{h}^{-1}$

Diagram 6.1.1. : $w_{ef} = 2,4 \text{ m.s}^{-1}$

Diagram 6.2.1. : $\Delta p_c = 4,5 \text{ Pa}$

IV. ORDERING INFORMATION

7. Ordering key



Adapted fixing frame for installation in the gypsum constructions is necessary describe separately.

V. MATERIAL, FINISHING

8. Material

- 8.1. Grille components are made of drawn aluminium sections. Section surfaces are eloxal coated.
- 8.2. Fixing frames with fixtures are made of galvanized sheet. Spring clips are made of spring steel with galvanized surface. The sealing along the grille perimeter is made of plastic foam self-adhesive tape.

VI. INSTALATION

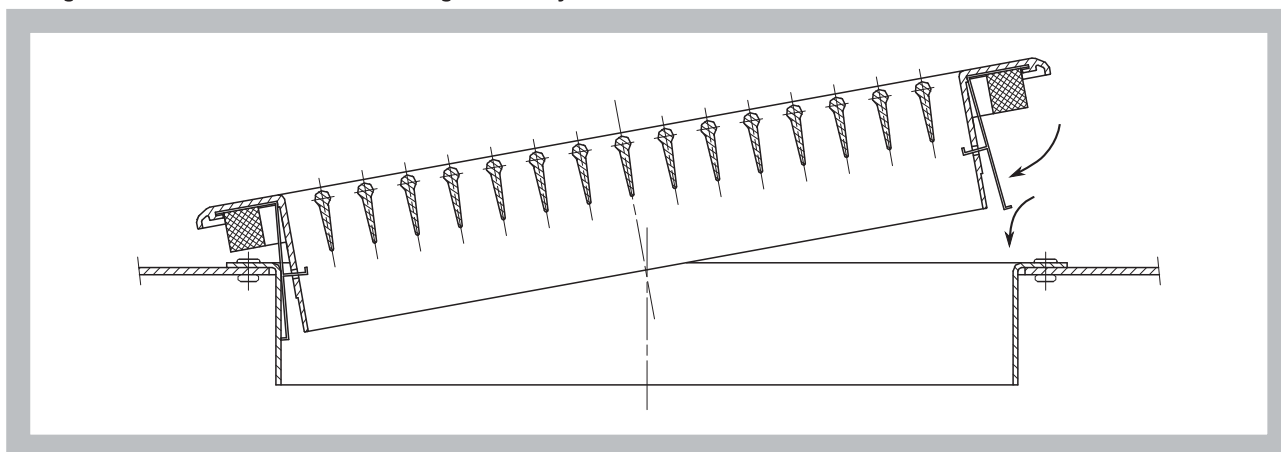
9. Assembly and disassembly

9.1. Grilles with concealed fastening - assembly

Delivery components of the grilles are the spring clips (up to an grille width of 750 mm, 4 units; more than 750 mm, 8 units) and the seal.

- 1) Install the fixation frame UR, UR1 or UR2 or if required, the atyFigal frame furnished with an edge for gripping the spring clips (see page 9 - detail of leaf on fixation frame)
- 2) Place the grille into the fixation frame, press the spring clips and push in the grille. The tongues of the spring clips grip onto the edge of the frame.

Fig. 30 Grilles with concealed fastening - assembly



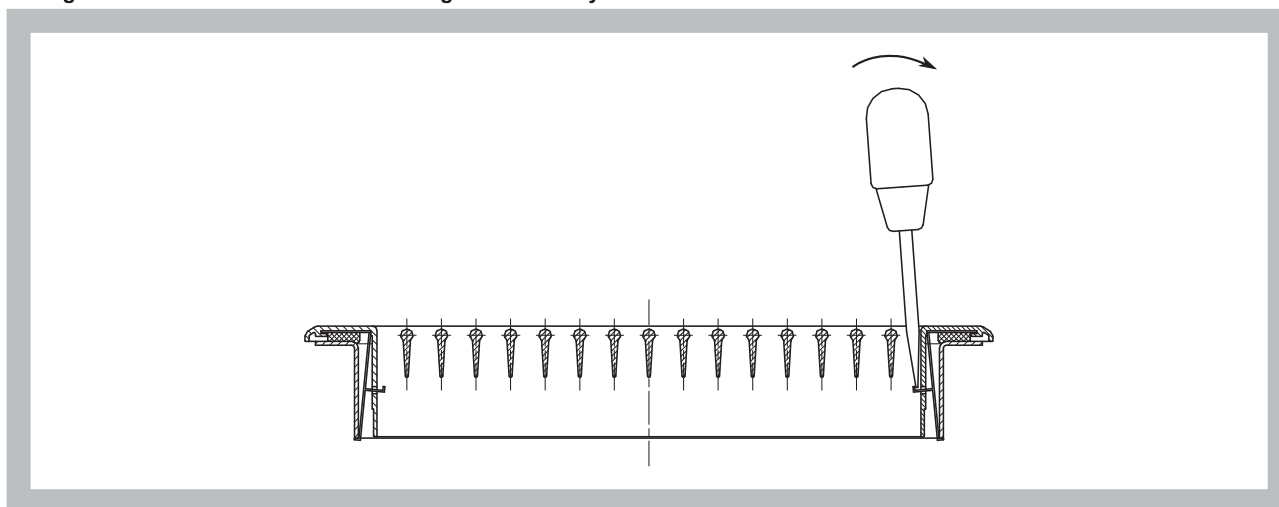
9.2. Grilles with screwed fastening - assembly

Delivery components of the grilles are screws, covers and seal.

- 1) Install the fixation frame UR, UR1 or UR2.
- 2) Place the grille into the fixation frame and secure the screws.

9.3. Grilles with concealed fastening - disassembly

Fig. 31 Grilles with concealed fastening - disassembly



- 1) With a screwdriver (through the openings between the lamellas of the grille), press beyond the jutting-out the tongues of the spring clips from the edge of the frame.
- 2) Take out the grille.

9.4. Grilles with screwed fastening - disassembly

- 1) Unscrew the screws.
- 2) Take out the grille.

VII. PACKING, TRANSPORTATION, TAKE-OVER, STORAGE AND GUARANTEE

10. Logistic terms

- 10.1. Grilles are supplied packed in shrinking foil. While transported and stored they must be protected against mechanical damage and weather conditions.
- 10.2. If no method of take-over is mentioned in the order, handing the goods over to the carrier will be considered as a take-over.
- 10.3. Grilles have to be stored in closed premises, in the environment without aggressive steams, gases and dusts. Temperature range have to be from -5 to +40°C and relative humidity max. 80%.

11. Guarantee

- 11.1. The manufacturer provides a guarantee to the cover grilles for the period of 24 months from the date of shipment.

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